

Work Order ID 82993

82993

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Thursday, April 12, 2012 10:12:00 AM

Item ID: D350-607-143

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Automatic Lid Opener Installation

Stop ***NS2***

Start Date: 4/12/2012 Start Qty: 1.00

1

Ship today

Cust Item ID:

Required Date: 4/12/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *MF*

Date: *12-04-12* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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D350-607-1	A
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100

0.00

100

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D350-607-143
CHG001

0.00

sf
Scz/ce/12

MUJ 12/04/12

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

(12)

12/4/12
Scz

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

Scz/ku12

(12)

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Thursday, April 12, 2012 10:12:00 AM

Item ID: D350-607-143

Accept

N9000040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Automatic Lid Opener Installation

Start Date: 4/12/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/12/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-607-143

Location:

PPP rev: A10 P 14/7/12

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MCS 12/04/12
MWF
12-04-12

Picklist Print

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Work Order ID: 82993

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 4/12/2012

Required Date: 4/12/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
10.01.18 verified by:EC IPP RevB: as per dwg revC DD
IPP Rev:C as per ecn10-545 DD 10.04.19 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3953-7 Spring Spacer		Manufactured	No			110	Each	34.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST075		34							
				82045		34							
D3953-3 Gas Spring Stud, Lid		Manufactured	No			110	Each	24.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST075		24							
				78042		8							
				82044		16							
D3953-5 Gas Spring Stud, Base		Manufactured	No			110	Each	11.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST075		11							
				77506		11							
D3953-9 Gas Spring Washer		Manufactured	No			110	Each	51.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST075		51							
				82035		51							
D3953-11 Gas Spring Spacer		Manufactured	No			110	Each	14.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST075		14							
				71268		2							
				79338		12							

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Work Order ID: 82993

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 4/12/2012

Required Date: 4/12/2012

Start Qty: 1.00

Required Qty: 1.00

D3953-15
Gas Spring Bracket

Manufactured No

110 Each 24.0000 1 1

Location

Loc Qty

Loc Code

ST075

24

71269

3

79337

21

D3953-17
Gas Spring Spacer

Manufactured No

110 Each 25.0000 1 1

Location

Loc Qty

Loc Code

ST075

25

81206

24

81454

1

D3969-1
Spring (Basket Lid)

Manufactured No

110 Each 14.0000 1 1

Location

Loc Qty

Loc Code

ST272

14

73523

14

AN3C11A
BOLT

Purchased No

110 Each 58.0000 2 2

Location

Loc Qty

Loc Code

ST351

58

118838

8

119798

50

AN3C15A
Bolt

Purchased No

110 Each 47.0000 2 2

Location

Loc Qty

Loc Code

ST352

47

119973

47

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Shop Packet Print

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Work Order ID: 82993

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 4/12/2012

Required Date: 4/12/2012

Start Qty: 1.00

Required Qty: 1.00

AN310-4 Purchased No

110 Each 98.0000 2 2

[Handwritten signature]

Location	Loc Qty	Loc Code
ST344	98	
120124	1	
120518	25	
121011	22	2
121162	25	
121349	25	

MS21043-3 Nut Purchased No

110 Each 1,400.0000 4 4

[Handwritten signature]

Location	Loc Qty	Loc Code
FG	72	
103691	72	
GA	184	
120693	184	
ST301	1144	
118077	2	
118614	96	
118686	30	
119758	20	
121255	996	YA

MS24665-2-12 COTTER PIN Purchased No

110 Each 148.0000 2 2

12/4/10 *[Handwritten signature]*

Location	Loc Qty	Loc Code
ST309	148	
118078	148	2X

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Parent Item Name: Automatic Lid Opener Installation

Start Date: 4/12/2012

Required Date: 4/12/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0332R

Purchased No

Washer

110 Each 2,781.0000 4 4

SPR

Location

Loc Qty

Loc Code

ST297

257

119736

196

120648

61

ST298

2524

121255

2524

110 Each 5,000.0000 2 (2)

12/4/12

NAS1149C0432R

Purchased No

Washer

Location

Loc Qty

Loc Code

ST297

2000

117291

1000

119124

1000

ST298

3000

121255

3000

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6.3 D350-607-141/-143/-145 AUTOMATIC LID OPENER INSTL

Qty -141	Qty -143	Qty -145	Part Number	Description
X			D350-607-141	AUTOMATIC LID OPENER INSTL (FOR USE ON -041 BASKET)
	X		D350-607-143	AUTOMATIC LID OPENER INSTL (FOR USE ON -043/-047 BASKET)
		X	D350-607-145	AUTOMATIC LID OPENER INSTL (FOR USE ON -045 BASKET)
2		1	D3953-1	GAS SPRING BRACKET
2	1	1	D3953-3	GAS SPRING STUD (LID)
2	1	1	D3953-5	GAS SPRING STUD (BASE)
2	1	1	D3953-7	GAS SPRING SPACER
4	2	2	D3953-9	GAS SPRING WASHER
2	1	1	D3953-11	GAS SPRING SPACER
2		1	D3953-13	GAS SPRING SPACER
	1		D3953-15	GAS SPRING BRACKET
	1		D3953-17	GAS SPRING SPACER
2	1	1	D3969-1	GAS SPRING
4	2	2	AN3C11A	BOLT
	2		AN3C15A	BOLT
4		2	AN3C16A	BOLT
4	2	2	AN310-4	CASTELLATED NUT
8	4	4	MS21043-3	NUT
4	2	2	MS24665-212	COTTER PIN
8	4	4	NAS1149C0332R	WASHER (OR AN960C10L)
4	2	2	NAS1149C0432R	WASHER (OR AN960C416L)